

# Technical Data Sheet

## HPMC K100M FG

### 1 Description

**HPMC K100M FG** is high viscosity Hydroxypropyl Methyl Cellulose (HPMC) which is designed for using in a wide range of food ingredient additives applications.

### 2 Physical Analysis

|                       |   |   |
|-----------------------|---|---|
| Appearance            | : | White to slightly off-white fibrous or granular powder. |
| Identification A to E | : | Conform   |
| Solution appearance   | : | Conform   |
| Methoxy               | : | 19.0-24.0%  |
| Hydroxypropoxy        | : | 4.0-12.0%   |
| Loss on drying        | : | 5.0% Max  |
| Residue on ignition   | : | 1.5% Max  |
| pH                    | : | 5.0-8.0   |
| Apparent viscosity    | : | 80000-120000cps   |
| Particle size         | : | Min. 98% pass through 100 mesh                          |

### 3 Heavy Metals

|             |   |        |
|-------------|---|--------|
| Heavy Metal | : | ≤10ppm |
| Arsenic     | : | ≤3ppm  |
| Lead        | : | ≤3ppm  |
| Mercury     | : | ≤1ppm  |
| Cadmium     | : | ≤1ppm  |

### 4 Micro bacteria

|                   |   |            |
|-------------------|---|------------|
| Total plate count | : | ≤1000cfu/g |
| Yeast and Mould   | : | ≤100cfu/g  |
| Coli form         | : | Absent/g   |
| Salmonella        | : | Absent/g   |

### 5 Packaging

25kg fibre drum with inner liner.

### 6 Regulation

Meets all requirements of FCC,FSSC,E464 Hydroxypropyl Methyl Cellulose.